

This is to certify that

Cleveland Cliffs US Iron Ore Mines

10 Outer Drive Silver Bay, Minnesota 55614 USA

Refer to Attachment to Certificate of Registration dated August 2, 2017 for additional certified sites operates an

Environmental Management System

which complies with the requirements of

ISO 14001:2015

for the following scope of certification

Mined iron ore and the manufacturing of iron ore pellets.

Certificate No.: CERT-0104277

File No.: 1641559

Issue Date: August 2, 2017

Original Certification Date: August 1, 2017 Certification Effective Date: August 1, 2017

Certification Expiry Date: July 31, 2020

N. Grent

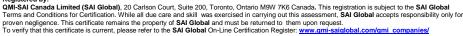
Nicole Grantham General Manager SAI Global Certification Services













ATTACHMENT TO

CERTIFICATE OF REGISTRATION

These sites are registered under Certificate No: CERT-0104277 issued on August 2, 2017

File No.		Effective Date
1500907	Northshore Mining Company/Silver Bay Power Co.	August 1, 2017
	10 Outer Drive Silver Bay, Minnesota 55614 USA	
	Mining, crushing, concentrating, filtering, agglomerating (pelletizing) of iron ore materials.	
1502634	Tilden Mining Company L.C. and Lake Superior and Ishpeming Railroad	August 1, 2017
	County Road PEE National Mine, Michigan 49865 USA	
	Mining, crushing, concentrating, filtering, agglomerating (pelletizing) of iron ore materials.	
1601680	Cliffs Natural Resources United Taconite LLC	August 1, 2017
	1200 W. County Rd. 16 Forbes, Minnesota 55738 USA	
	Mining, crushing, concentrating, filtering, agglomerating (pelletizing) of iron ore materials.	
1634937	Hibbing Taconite Company	August 1, 2017
	4950 County Highway 5 North Hibbing, Minnesota 55746 USA	
	Enviormental activities related to the mining, manufacture and supply of iron ore pellets.	
1641559	Cleveland Cliffs US Iron Ore Mines	August 1, 2017
	10 Outer Drive Silver Bay, Minnesota 55614 USA	
	Mining, crushing, concentrating, filtering, agglomerating (pelletizing) of iron ore materials.	

