


**TILDEN MINE**
**FACT SHEET**

*Tilden Mine is located in Michigan's Upper Peninsula approximately five miles south of Ishpeming. Cliffs became sole owner of the mine in 2017. Operations consist of an open pit truck and shovel mine, a concentrator that utilizes single stage crushing, AG mills, magnetite separation and floatation to produce hematite and magnetite concentrates that are then supplied to the on-site pellet plant. Pellets are transported by LS&I rail to port at Marquette.*


**Operational Statistics**

- **Type of Ore:** Hematite and Magnetite
- **2017 Pellet Production:** 7.7 million tons
- **Annual Rated Capacity:** 8.0 million gross tons


**Annual Economic Impact**

- **Workforce:** 908 employees
- **Payroll** (including benefits): \$122 million
- **Local services & supplies purchased:** \$321 million
- **Michigan & local taxes:** \$9 million
- **Total Economic Impact:** \$452 million