TILDEN MINE FACT SHEET

Tilden Mine is located in Michigan’s Upper Peninsula approximately five miles south of Ishpeming. Cliffs became sole owner of the mine in 2017.

Operational Statistics

- **Type of Ore**: Hematite and Magnetite
- **2018 Pellet Production**: 7.7 million tons
- **Annual Rated Capacity**: 8.0 million gross tons

Annual Economic Impact

- **Workforce**: 920 employees
- **Payroll** (including benefits): $141 million
- **Local services & supplies purchased**: $333 million
- **Michigan & local taxes**: $9 million
- **Total Economic Impact**: $483 million

Tilden’s operations consist of an open pit truck and shovel mine, a concentrator that utilizes single stage crushing, AG mills, magnetite separation and floatation to produce hematite and magnetite concentrates that are then supplied to the on-site pellet plant. Pellets are transported by LS&I rail to port at Marquette.