

BURNS HARBOR



About Burns Harbor: 2020 data

Burns Harbor, the company's second-largest U.S. facility, is a fully integrated steelmaking facility located on Lake Michigan in Northwest Indiana, 50 miles southeast of Chicago. The location allows for prime shipping with excellent access to the Great Lakes, railroads and highways, for both inbound requirements and outbound shipments. It is the only steelmaking facility in the U.S. that is bordered on two sides by a national park. Burns Harbor serves the automotive industry, as well as appliance, construction, energy, line pipe, machinery, railcar, service centers and shipbuilding markets. Principal products made at this location are hot-rolled, cold-rolled and coated sheet products as well as carbon and alloy heat treated plate.

Facility facts



Plant leadership	Jean Louis Muller, vice president and general manager
Union representation	Pete Trinidad, president, USW Local 6787
Employees	3,075
Acreage	1,986
Steelmaking capacity	About 5 million tons
Site founded	Commenced operations in 1964
Products	Hot-rolled sheet, cold-rolled sheet, coated products, carbon and alloy heat treated plate
Markets served	Appliance, automotive, construction, converters, distribution, energy, heavy equipment, infrastructure, military, pipe and tube, railcar, shipbuilding, transportation
Principal production facilities	Coke plant operations, iron producing, steel producing, hot rolling, finishing and plate rolling and heat treating
Certifications	American Bureau of Shipping Certificate, American Petroleum Institute Certificate, Bureau Veritas Agreement, ISO 9001 Certificate, ISO 14001 Certificate, ISO 17025 A2LA Accredited Certificate and Scope, ISO TS 16949 Certificate, Lloyd's Register Certificate, ISO 45001 Certificate, PED Certificate, DNV-GL Certificate, Wildlife Habitat Council Gold Conservation Certification

About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cliffs also is the largest supplier of iron ore pellets in North America. In 2020, Cliffs acquired two major steelmakers, AK Steel and ArcelorMittal USA, vertically integrating its legacy iron ore business with quality-focused steel production and emphasis on the automotive end market. Cliffs' fully integrated portfolio includes custom-made pellets and Hot Briquetted Iron (HBI); flat-rolled carbon steel, stainless, electrical, plate, tin and long steel products; as well as carbon and stainless steel tubing, hot and cold stamping and tooling. Headquartered in Cleveland, Ohio, Cliffs employs approximately 25,000 people across its mining, steel and downstream manufacturing operations in the United States and Canada. For more information, visit www.clevelandcliffs.com.

Burns Harbor

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