

BURNS HARBOR



About Burns Harbor: 2020 data

Burns Harbor, the company's second-largest U.S. facility, is a fully integrated steelmaking facility located on Lake Michigan in Northwest Indiana, 50 miles southeast of Chicago. The location allows for prime shipping with excellent access to the Great Lakes, railroads and highways, for both inbound requirements and outbound shipments. It is the only steelmaking facility in the U.S. that is bordered on two sides by a national park. Burns Harbor serves the automotive industry, as well as appliance, construction, energy, line pipe, machinery, railcar, service centers and shipbuilding markets. Principal products made at this location are hot-rolled, cold-rolled and coated sheet products as well as carbon and alloy heat treated plate.

Facility facts



Plant leadership	Jean Louis Muller, vice president and general manager
Union representation	Pete Trinidad, president, USW Local 6787
Employees	3,075
Acreage	1,986
Steelmaking capacity	About 5 million tons
Site founded	Commenced operations in 1964
Products	Hot-rolled sheet, cold-rolled sheet, coated products, carbon and alloy heat treated plate
Markets served	Appliance, automotive, construction, converters, distribution, energy, heavy equipment, infrastructure, military, pipe and tube, railcar, shipbuilding, transportation
Principal production facilities	Coke plant operations, iron producing, steel producing, hot rolling, finishing and plate rolling and heat treating
Certifications	American Bureau of Shipping Certificate, American Petroleum Institute Certificate, Bureau Veritas Agreement, ISO 9001 Certificate, ISO 14001 Certificate, ISO 17025 A2LA Accredited Certificate and Scope, ISO TS 16949 Certificate, Lloyd's Register Certificate, ISO 45001 Certificate, PED Certificate, DNV-GL Certificate, Wildlife Habitat Council Gold Conservation Certification

About Cleveland-Cliffs

Founded in 1847, Cleveland-Cliffs is among the largest vertically integrated producers of differentiated iron ore and steel in North America. With an emphasis on non-commoditized products, the Company is uniquely positioned to supply both customized iron ore pellets and steel solutions to a quality-focused customer base. AK Steel, a wholly-owned subsidiary of Cleveland-Cliffs, is a leading producer of flat-rolled carbon, stainless and electrical steel products. The AK Tube and Precision Partners businesses provide customer solutions with carbon and stainless steel tubing products, die design and tooling, and hot- and cold-stamped components. In 2020, Cliffs also expects to be the sole producer of hot briquetted iron (HBI) in the Great Lakes region. Headquartered in Cleveland, Ohio, Cleveland-Cliffs employs approximately 11,000 people across mining and steel manufacturing operations in the United States and Canada. For more information, visit www.clevelandcliffs.com or www.aksteel.com.

Burns Harbor

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