

# CLEVELAND



## About Cleveland: 2020 data

Our Cleveland facility is recognized as one of the most productive integrated facilities in the world, producing one ton of steel per slightly more than one worker hour. The facility is strategically located on the Cuyahoga River in Cleveland, Ohio, with good access to the Port of Cleveland and Great Lakes shipping, as well as excellent highway and railroad transport. The plant operates two blast furnaces which feed two steelmaking facilities. It consists of the former LTV and Republic Steel plants and has stood on this site since 1913 on the East Side (Corrigan McKinney Steel) and 1914 on the West Side (Otis Steel) of the river.

## Facility facts



<b>Plant leadership</b>	Mike Madar, vice president and general manager
<b>Union representation</b>	Dan Boone, president, USW Local 979
<b>Employees</b>	1,737
<b>Acreage</b>	870
<b>Steelmaking capacity</b>	Approximately 3.8 million tons
<b>Site founded</b>	East side:1913 (Corrigan McKinney Steel), West side:1914 (Otis Steel)
<b>Products</b>	Hot-rolled, hot-dip galvanized sheet
<b>Markets served</b>	Automotive, construction, converters, distribution
<b>Principal production facilities</b>	Two blast furnaces, two steel producing facilities with basic oxygen furnaces and continuous strand casters, 84" hot strip mill, pickle line, five-stand tandem mill, hot-dip coating line (galvanize and galvaneal)
<b>Certifications</b>	ISO 14001 Certificate, IATF 16949:2016, ISO 45001 Certificate, ISO 17025 A2LA, ISO 9001: 2015, PED Certification, ISO 50001 Ready

## About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cliffs also is the largest supplier of iron ore pellets in North America. In 2020, Cliffs acquired two major steelmakers, AK Steel and ArcelorMittal USA, vertically integrating its legacy iron ore business with quality-focused steel production and emphasis on the automotive end market. Cliffs' fully integrated portfolio includes custom-made pellets and Hot Briquetted Iron (HBI); flat-rolled carbon steel, stainless, electrical, plate, tin and long steel products; as well as carbon and stainless steel tubing, hot and cold stamping and tooling. Headquartered in Cleveland, Ohio, Cliffs employs approximately 25,000 people across its mining, steel and downstream manufacturing operations in the United States and Canada. For more information, visit [www.clevelandcliffs.com](http://www.clevelandcliffs.com).

### Cleveland

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