

# INDIANA HARBOR



## About Indiana Harbor: 2020 data

The Indiana Harbor complex is one of the largest integrated steelmaking facilities in North America and is located in East Chicago, Indiana, just 20 miles southeast of Chicago. Indiana Harbor currently operates three blast furnaces. The facility was established nearly 120 years ago. Indiana Harbor is a diverse facility capable of making a full range of flat products.

## Facility facts



<b>Plant leadership</b>	Wendell Carter, vice president and general manager
<b>Union representation</b>	(East) Steve Wagner, president United Steelworkers Local 1010 (West) Jamie Quiroz, president United Steelworkers Local 1011
<b>Employees</b>	3,435
<b>Acreage</b>	3,095
<b>Steelmaking capacity</b>	Approximately 6.4 million tons plus one million tons of hot metal to Riverdale
<b>Products</b>	Hot-rolled sheet, aluminized sheet, cold-rolled sheet, hot-dip galvanized sheet
<b>Markets served</b>	Appliance, automotive, construction, distribution, strip converters and tubular
<b>Principal production facilities</b>	Iron producing, steel producing, hot rolling, finishing and coating operations
<b>Certifications</b>	A2LA Accredited Certificate and Scope for Chemical Testing, A2LA Accredited Certificate and Scope for Environmental Testing, A2LA Accredited Certificate and Scope for Mechanical Testing, ISO 9001 Certificate, ISO 14001 Certificate, ISO TS16949 Certificate, OHSAS 18001 Certificate, PED Certificate ISO 9001 Certificate, ISO 14001

## About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cliffs also is the largest supplier of iron ore pellets in North America. In 2020, Cliffs acquired two major steelmakers, AK Steel and ArcelorMittal USA, vertically integrating its legacy iron ore business with quality-focused steel production and emphasis on the automotive end market. Cliffs' fully integrated portfolio includes custom-made pellets and Hot Briquetted Iron (HBI); flat-rolled carbon steel, stainless, electrical, plate, tin and long steel products; as well as carbon and stainless steel tubing, hot and cold stamping and tooling. Headquartered in Cleveland, Ohio, Cliffs employs approximately 25,000 people across its mining, steel and downstream manufacturing operations in the United States and Canada. For more information, visit [www.clevelandcliffs.com](http://www.clevelandcliffs.com).

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