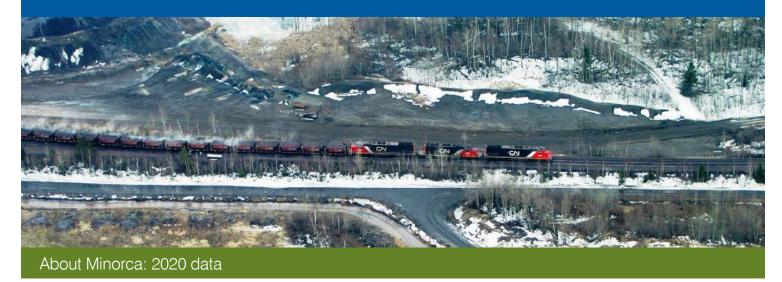


## **MINORCA**



Minorca is located near Virginia, Minnesota, and is one of the company's leading sources of iron ore for operations in the United States. Iron ore is a major raw material required in the manufacturing of steel. In 2019, Minorca produced about 2.8 million tons of fluxed ironbearing pellets and mined approximately 18 million tons of ore, rock and waste material. The pellets are shipped to Indiana Harbor in East Chicago, Indiana. In 2019, Minorca supplied about 50 percent of Indiana Harbor's No. 7 blast furnace's pelletized iron requirements.

## Facility facts



Plant leadership	Robb Peterson, operations manager
Union representation	Dave Bombich, president, USW 6115
Employees	347
Acreage	13,210 owned and 3,350 leased
Building space	599,636 sq ft above grade and 27,987 sq ft of buildings below grade
Site founded	1974, with pellet plant commissioned in 1977
Products	Iron ore pellets
Markets served	Indiana Harbor furnaces
Services provided	Mining, crushing, concentrating and pelletizing

## About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cliffs also is the largest supplier of iron ore pellets in North America. In 2020, Cliffs acquired two major steelmakers, AK Steel and ArcelorMittal USA, vertically integrating its legacy iron ore business with quality-focused steel production and emphasis on the automotive end market. Cliffs' fully integrated portfolio includes custom-made pellets and Hot Briquetted Iron (HBI); flat-rolled carbon steel, stainless, electrical, plate, tin and long steel products; as well as carbon and stainless steel tubing, hot and cold stamping and tooling. Headquartered in Cleveland, Ohio, Cliffs employs approximately 25,000 people across its mining, steel and downstream manufacturing operations in the United States and Canada. For more information, visit <a href="https://www.clevelandcliffs.com">www.clevelandcliffs.com</a>.

## Minorca

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