

RIVERDALE



About Riverdale: 2020 data

Located in Riverdale, Illinois, just south of Chicago near the Indiana border, Riverdale is a compact strip mill and produces hot-rolled coil products. The location allows for close shipping access to Lake Michigan and it is surrounded by excellent highway systems and railroads. The plant operates two basic oxygen furnaces, a ladle metallurgy facility, a continuous thin slab caster and hot-strip mill. The facility primarily serves cold-rolled strip producers who supply the automotive, saw blade and strapping markets. The light gauge capabilities and tight gauge tolerances are desired characteristics for line pipe and structural and mechanical tubing producers. Principal products made at this plant include hot-rolled black bands in a full range of grades, including high-carbon and alloy.

Facility facts



Plant leadership	David Sena, operations manager
Union representation	Steve Wagner, president, USW 1010
Employees	291
Building space	894,894 sq. ft.
Steelmaking capacity	Approximately 900,000 tons
Site founded	1910
Products	Hot-rolled sheet
Markets served	Distribution, strip converter
Services provided	Producing and shipping coils
Principal production	Basic oxygen furnace, compact strip production facility, ladle metallurgy facility, continuous thin slab caster, tunnel furnace, hot strip mill
Certifications	A2LA Accreditation and Scope for Chemical Testing, ISO 9001 Certificate, ISO 14001 Certificate, ISO 45001 Certificate

About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cliffs also is the largest supplier of iron ore pellets in North America. In 2020, Cliffs acquired two major steelmakers, AK Steel and ArcelorMittal USA, vertically integrating its legacy iron ore business with quality-focused steel production and emphasis on the automotive end market. Cliffs' fully integrated portfolio includes custom-made pellets and Hot Briquetted Iron (HBI); flat-rolled carbon steel, stainless, electrical, plate, tin and long steel products; as well as carbon and stainless steel tubing, hot and cold stamping and tooling. Headquartered in Cleveland, Ohio, Cliffs employs approximately 25,000 people across its mining, steel and downstream manufacturing operations in the United States and Canada. For more information, visit www.clevelandcliffs.com.

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