

# I/N TEK AND I/N KOTE



## About I/N Tek and I/N Kote: 2020 data

The plants are in New Carlisle, Indiana, about 60 miles east of the Indiana Harbor facility in East Chicago, Indiana. Daily unit trains deliver substrate from Indiana Harbor and Burns Harbor. The principal customers of I/N Tek and I/N Kote are automotive and appliance markets.

### About I/N Tek

I/N Tek is a continuous, cold-rolling plant that produces sheet steel of unmatched quality and consistency. I/N Tek enables the combination of five processes that take 12 days or more to perform via traditional batch methods. By welding coils end-to-end, the plant can run them continuously through these processes – pickling, tandem-rolling, annealing, temper-rolling and inspection – in less than a day.

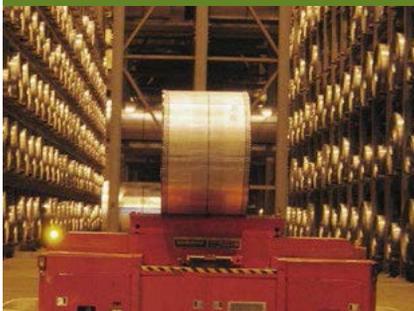
The current configuration of I/N Tek breaks this once continuous process into two separate functions; continuous pickling and tandem rolling through the continuous descale cold mill (CDCM), and continuous annealing, temper rolling, and inspection through the Continuous Annealing Processing Line (CAPL) in order to give greater flexibility in providing material to I/N Kote for galvanizing or galvannealing.

The facility produces 1.5 million tons annually through the CDCM and 1.1 million tons annually through the CAPL.

### About I/N Kote

I/N Kote has separate lines and produced 500,000 tons of hot-dipped galvanized and galvanized sheet and 400,000 tons of electrogalvanized sheet in 2019. I/N Kote sits on about 25 acres of land, adjacent to the I/N Tek site.

## Facility facts



|                             |   |
|-----------------------------|---|
| <b>Plant leadership</b>     | Allen Waitkins, president   |
| <b>Union representation</b> | Todd Kegley, president, USW 9231  |
| <b>Employees</b>            | 484   |
| <b>Acreage</b>              | 204   |
| <b>Products</b>             | Hot-dipped galvanized and galvanized, electrogalvanized coil, cold-rolled sheet, annealed sheet |
| <b>Markets served</b>       | Automotive, appliances, distribution, office furniture  |

## About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cliffs also is the largest supplier of iron ore pellets in North America. In 2020, Cliffs acquired two major steelmakers, AK Steel and ArcelorMittal USA, vertically integrating its legacy iron ore business with quality-focused steel production and emphasis on the automotive end market. Cliffs' fully integrated portfolio includes custom-made pellets and Hot Briquetted Iron (HBI); flat-rolled carbon steel, stainless, electrical, plate, tin and long steel products; as well as carbon and stainless steel tubing, hot and cold stamping and tooling. Headquartered in Cleveland, Ohio, Cliffs employs approximately 25,000 people across its mining, steel and downstream manufacturing operations in the United States and Canada. For more information, visit [www.clevelandcliffs.com](http://www.clevelandcliffs.com).



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